



Optal® XP 77™

A ONE-PRODUCT APPROACH FOR YOUR GLASS AND RIGID PET LABELING REQUIREMENTS

OPTAL® XP 77™ offers bottle labelers an improvement in performance over traditional synthetics and natural hybrids. With exceptional tack and adhesion, your bottle labels will remain affixed from the time the labels are applied through repeated usage and compression. Ideal for bottling facilities that process both glass and PET. Optal XP® 77™ is a one-product approach that will improve both your production efficiency and the quality of your end-use packaging.

Optal® XP 77™ Benefits

- Superior adhesion to a variety of PET and glass bottles
- High wet tack
- Excellent machining with consistent mileage improvement over alternative technology
- 100% synthetic formulation extends shelf life to 6 months and creates batch-to-batch consistency
- Ideal for overcoated glass not requiring IWR (Ice Water Resistance)

PROPERTIES:	OPTAL® XP 77™	Hybrid Natural	Traditional Non-Casein
ADHESION			
Rigid PET	<i>Excellent</i>	Good	Poor
Flexible PET	<i>Excellent</i>	Poor	Poor
PET Gripper/Bottles	<i>Excellent</i>	Poor	Poor
Traditional Glass	<i>Excellent</i>	Excellent	Excellent
Overcoated Glass	<i>Excellent</i>	Good	Poor
STABILITY			
Age Stability	<i>6+ Months</i>	3 Months	3 Months
IN-LINE PERFORMANCE			
Set Speed	<i>Mod-high</i>	Moderate	Mod-High
Machining	<i>Excellent</i>	Moderate	Good
Tack	<i>High</i>	High	Moderate

www.henkelna.com/bottlelabeling

